



**UNIQUE  
MEASUREMENT  
SERVICE**  
Advanced Measuring Solution...

Date: October 4, 2023 Time: 12:30:02 PM



Drawing No. --

Plan Name  
SAMPLE - 01 - CMM

Audit-No.: --

Sr. No :  
1

Name  
--SMPLR REPORT--

5/80, Shop No.3, Ground Floor, Mogappair Road, Mannurpet  
Padi, Chennai - 50. PH: 044 - 45050301 , +91 99652 51951

**CMM INSPECTION REPORT**

Name	ID	Actual	Nominal	pos Tol	neg Tol	Diff	<-- -->
X ValueCircle1	X	0.0000	0.0000		-0.0500	0.0000	
Y ValueCircle1	Y	0.0000	0.0000		-0.0500	0.0000	
1. DiameterCircle1	D	117.9292	117.9250	0.2500	-0.2500	0.0042	-

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2. DiameterCircle10	D	89.9358	89.9000	0.0800	0.0000	0.0358	-
4. Perpendicularity1	Perp	0.0979	0.0000	0.1000		0.0979	----
7. C Distance1_Z	Dist	142.8500	143.0000	0.2500	-0.2500	-0.1500	---
9. DiameterCircle9	D	31.9919	32.0000	0.0000	-0.0200	-0.0081	-
13. X ValuePlane5	X	-54.4311	-54.5000	0.2500	-0.2500	0.0689	--
14. X ValuePoint4	X	-62.4626	-62.5000	0.2500	-0.2500	0.0374	-
15. Half Cone Angle1	AC/2	19.9122	20.0000	0.5000	-0.5000	-0.0878	-
17. DiameterCircle6	D	14.0150	14.0000	0.2500	-0.2500	0.0150	-
18. Z ValueCircle6	Z	-94.0605	-94.0000	0.2500	-0.2500	-0.0605	-
19. Z ValueIntersection1	Z	-52.6339	-52.6800	0.2500	-0.5250	0.0461	--
21. Z ValuePlane2	Z	-28.9923	-29.0000	0.2500	-0.2500	0.0077	-
22. C Distance1_Z	Dist	24.8774	25.0000	0.2500	-0.2500	-0.1226	--
28. DiameterCircle2	D	8.6457	8.6000			0.0457	
28. DiameterCircle3	D	8.6158	8.6000			0.0158	
28. DiameterCircle4	D	8.6237	8.6000			0.0237	
28. DiameterCircle5	D	8.6146	8.6000			0.0146	
28. DiameterCircle PCD	D	137.9934	138.0000	0.2500	-0.2500	-0.0066	-